Dart Aerospace Ltd. Friday, 18/07/2008 1:10:02 PM Date: User: Julie Lecocq **Process Sheet** : HOSE ASSEMBLY : CU-DAR001 Dart Helicopters Services **Drawing Name** . Customer Job Number : 40641 **Estimate Number** : 11187 Part Number : D329730210 P.O. Number **Drawing Number** . D3297 REV D : 18/07/2008 S.O. No. : This Issue : N/A Prsht Rev. :: NC **Project Number** : D : // Type : PURCHASED PARTS **Drawing Revision** First Issue : 38448 Material **Previous Run** : 05/08/2008 Qty: 6 Um: **Due Date** Written By Checked & Approved By : Est: B 04.11.09 Added Step 5 KJ/JLM Comment **Additional Product** Job Number: Descri **Machine Or Operation:** Seq. #: PURCHASING 1.0 PG Comment: PURCHASING Create D2729-1 label and include with W/O CL08/07/18 Issue P/O: 10810 Hose Assembly as per Dwg D3297 Possible Supplier: API Material release note is required HOSE ASS'Y 1560056D0210 2.0 Comment: Qty.: 6.0000 Each(s) 1.0000 Each(s)/Unit Total: HOSE ASSEMBLY PACKAGING RESOURCE #1 3.0 PACKAGING 1 Comment: PACKAGING RESOURCE #1 Recieive & Inspect for Transit Damage Ensure Material Release Note is attached DIMENSIONAL CHECK 4.0 QC6

Comment: DIMENSIONAL CHECK

SMALL & MEDIUM FAB RESOURCE 1

5.0 SMALL FAB 1

.

Comment: SMALL & MEDIUM FAB RESOURCE 1 Install D2729-1 as per Dwg D3297

using D2182-045 Heat Shrink Batch:

FF 08-07-29

Each

Dart Ae	rospace L	td								
W/O:			W	ORK ORDER CH	ANGES					
DATE STEP		PR	OCEDURE CHA	NGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
			4.							
·										
Part No	:	PAR #:	Fault Cate	gory:	NC					
NCR:			WORK ORD	ER NON-CONFO	RMANCE			d:	Date:	
			· · · · · · · · · · · · · · · · · · ·	Corrective Action	Section B			4:		_
DATE	STEP	Description of NC Section A	Initial Chief Eng	Action Descrip Chief Eng	tion	Sign & Date		cation ion C	Approval Chief Eng	Approval QC Inspector
			1			1				1

NOTE: Date & initial all entries

Date:

Friday, 18/07/2008 1:10:02 PM

User: Julie Lecocq

**Process Sheet** 

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HOSE ASSEMBLY

Job Number: 40641

Part Number: D329730210

Job Number:



Seq. #:

**Machine Or Operation:** 

Description:

6.0

PACKAGING 1

PACKAGING RESOURCE #1

**3**5

Comment: PACKAGING RESOURCE #1

Identify and Stock Location:

\$1712

SD

7.0

QC21

FINAL INSPECTION/W/O RELEASE



08/07/304

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 08-07-29

## **Dart Aerospace Ltd**

W/O:		WORK ORDER C					
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
				·			
							!
							<u> </u>

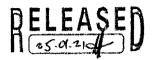
Part No:	PAR #:	Fault Category:	NCR: Yes No	DQA:	Date:	
			QA: N/C (	Closed:	Date:	

NCR:		WORK ORDER NON-CONFORMANCE (NCR)							
		Description of NC		Corrective Action Section B		V/:6:4:			
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Verification Section C	Approval Chief Eng	Approval QC Inspecto	
						'			
				•					
		·							

NOTE: Date & initial all entries



DESIG	T A	DRAWN BY	DART AEROSPACE L HAWKESBURY, ONTARIO, CANADA	TD
CHEC	KED, J	APPROVED,	DRAWING NO.	REV. D
1	#	<b></b>	D3297 s	SHEET 1 OF 1
DATE			TITLE	SCALE
05.	01.21		HOSE ASSEMBLIES	NTS
Α		04.07.06	NEW ISSUE	
В		04.11.01	STRATOFLEX P/N WAS AEROQUI	P P/N
С		04.11.18	T50 CORRECTED TO TSO	
D		05.01.21	CORRECT STRATOFLEX P/N	



HOSE FITTING P/N 676-6D	HOSE P/N 156-6 1 HOSE FITTING P/N 676-60
	03297-1
HOSE FITTING P/N 676-6D	HOSE P/N 156-6 1 90° FITTING P/N 680-6D
	0.5297-3
HOSE FITTING P/N 676-4S	HOSE FITTING P/N 156-4
	03297-5

HOSE SPECIFICATION						
VENDOR	Α	В				
API	9.75	·				
API	13.00					
API	12.13					
API		8.50				
API		21.00				
API		35.00				
API	41.00					
	VENDOR API API API API API API API	VENDOR         A           API         9.75           API         13.00           API         12.13           API         API           API         API				

D3297-1-XXXX HOSE ASSEMBLY ) D3297-5-XXXX HOSE ASSEMBLY

WHERE XXXX REPRESENTS HOSE LENGTH IN TENTHS OF INCH

SHOP COPY RETURN TO ENGINEERING UNCONTROLLED COPY SUBJECT TO AMENDMENT WITHOUT NOTICE WORK ORDER

12.125" LONG: D3297-1-0121 41.00" LONG: D3297-5-0410

8.50" LONG: D3297-3-0085

1) IDENTIFY WITH DART P/N & B/N USING D2729-1 LABEL INSTALLED WITH D2182-045 HEAT SHRINK
2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE MOTED

3) ALL DIMENSIONS ARE IN INCHES

4) HOSE ASSEMBLIES TO MEET THE REQUIREMENTS OF TSO-C53a TYPE "A"

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API 2461 46th Ave. LACHINE QC H8T 3C9 CANADA



Page 1 of 1 07/25/2008 15:53:09

## Pack List

Shipping Address
DART AEROSPACE LTD.
1270 ABERDEEN STREET
HAWKESBURY ON K6A 1K7
CANADA
Forwarding Agent's Address

Forwarding Agent's Address

**Shipping Instructions** 

Detailed Shipping Instructions at the end of the document

**Packing Instructions** 

Detailed Packing Instructions at the end of the document

Information **Document Number** 80455194 **Document Date** 07/24/2008 Purchase Order No. PO00006810 **Purchase Order Date** 07/18/2008 Sales Order Number 407549 Sales Order Date 07/18/2008 **Customer Number** 6100481 **Shipping Conditions** FXPri 1D (Intl 1-3D) Incoterms **Cust Ship Acct Delivery Date** 07/28/2008 Bill of Lading

Total Volume Carrier 0.012 IN3 WILL CALL

ltem	Material	Material Description		Quantity	Weight	Batch Num
10	156001-6D- 0096	156-6 HOSE ASSEMBLY				
	Batches					
	0000242202 (PO	:4500068502)	6 EA	O LB	•	
20	156005-6D-	156-6 HOSE ASSEMBLY				
	0210	· · · · · · · · · · · · · · · · · · ·				
	Batches				5 . 1	
	0000242204 (PO	:4500068502)	6 EA	O LB	5/2/22	•

**Shipping and Packing Instructions** 

\*\*CERTIFICATE OF CONFORMANCE\*\*

I hereby certify that th eaircraft parts described hereon were acquired from a source of supply that is consistent with the conditions under which Transport Canada distributor app oval number 77-98 has been granted.

Authorized Signature

AO# 77-98 API # 11



API 2461 46th Ave. LACHINE QC H8T 3C9 CANADA

Phone: 514-636-5720 Fax: 514-636-6092 GST # 143526788RT

NUMBER 80455194	07/25	′2008	i
PLEASE REMIT TO	:		
PO Box Calgary AB T2P 2H6	ı		
REFER TO INVOICE NUMBE	R WHEN REMI	TING	

**PRICING LIST** 

5101879

BILL TO DART AEROSPACE LTD. 1270 ABERDEEN STREET HAWKESBURY ON K6A 1K7 CANADA

6100481

SHIP TO DART AEROSPACE LTD. 1270 ABERDEEN STREET HAWKESBURY ON K6A 1K7 CANADA

Phone No: 613-632-9577

								'	110110110. 01		Page: I
CUSTOMER PURCHASE ORDER NO. PO00006810					r no. / delivery no. 549 - 80455194					<u> </u>	
SHIPPED VIA					DELIVERING PLANT API - Montreal		<del> </del>	CARTONS		1	
QUANTIT ORDERED	SHIPPED	DESCRIPTI	ON MATERIAL					U/M	LIST PRICE	UNIT PRICE	EXTENDED PRICE
6		156-6 HOSE				156001-6D-0		EA EA	87.77 166.37	52.66 99.82	315.96 598.92
6		156-6 HOSE	E ASSEMBL'	Y		156005-6D-0	)210	EA	100.57	33.02	
		Item 7	Tot <b>a</b> l		* .						914.88
		Canad	dian GST								45.75
					· .					·	
			•								

**TOTAL** CAD

960.33



Date 7-21-08

Part#	Qty
156001-6D-0096	 6
156005-6D-0210	6
	saka lar
	0019128
,	
<u> </u>	 

We hereby certify that all the above parts, including all materials, have been manufactured, tested, inspected and packed in conformance with all of the requirements of your order and the applicable government specifications & standards. Records of tests, inspection and certification indicating the above conformance are on file at Aerospace Products International and are available for your examination.

It is further certified that on any hose assemblies marked with a TSO, parts and/or materials reflected therein were produced under Federal Aviation Administration approved manufacturing quality control systems/methods as set forth in the FAA issued technical standard order authorized (TSOA) issued to Stratoflex and (b) such parts and/or material are new and are in condition for safe operation.

For API Pet Mall

Customer

Sales Order#

API MONTREAL

PO# 4500068502